



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

648.4709
Job Sheet 171017

Part No: 648.4709

Job Qty: 1 ea

Part Name: SWA10A Overhaul



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/25/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG OM_OOPM-SWA10A Rev 3 (648.4709) IPP Rev A 18.01.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/31/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	1 pcs		1/31/18	0.00	0.00	Small Fab-4		MCC DAS
120	QC	1 pcs		1/31/18	0.00	0.00	QC5		38
121	DC	1 pcs		1/31/18	0.00	0.00	DC		9-89
130	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging3-1		APR 24 2018
140	QC21-FG	1 Ea		1/31/18	0.00	0.00	QC21		DAS 21 9-89 APR 24 2018

Part Op 110 - Pick bag and tag.

Descriptions: 121 - Supply owner's & overhaul procedures manual

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/2	Set Screw	1 Ea (1 ea)	90-Start up Operation	5037670
188-FPSS-1032-3/8	Set Screw	1 Ea (1 ea)	90-Start up Operation	5037669
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	90-Start up Operation	5037083
188-FSCS-1032-5/8	Wire Clamp Screw	4 Ea (4 ea)	90-Start up Operation	5031242
600.1319	Up Decal	1 Ea (1 ea)	90-Start up Operation	5036704
EL314-SJTOW	3 Wire	6 ft (6 ea)	90-Start up Operation	5029542
SWA10A-1100	Upper DU Bearing	1 Ea (1 ea)	90-Start up Operation	5036190
SWA10A-1200	Lower DU Bearing	1 Ea (1 ea)	90-Start up Operation	5036727
SWA10A-1300	Roller Thrust Bearing	1 Ea (1 ea)	90-Start up Operation	5036191
SWA10A-1400	Circlip	1 Ea (1 ea)	90-Start up Operation	5049928
SWA10A-400	Thrust Washer	1 Ea (1 ea)	90-Start up Operation	5027243
SWA6A-1900	1/4" Female Spade Connector	12 Ea (12 ea)	90-Start up Operation	5029410
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1032-1/2	1	0	0
	188-FPSS-1032-3/8	1	0	0
	188-FPSS-1032-5/8	1	100	0
	188-FSCS-1032-5/8	4	88	0
	600.1319	1	0	0
	EL314-SJTOW	6	0	0
	SWA10A-1100	1	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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SWA10A-1200
SWA10A-1300
SWA10A-1400
SWA10A-400
SWA6A-1900
SWA6A-2000

1
1
1
1
12
4

0
0
0
0
88
100

0
0
0
0
0
0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

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Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skin Mac Thermofc Lar	AGAINST DEPARTMENT/PROCESS Engineering ☐ Quality ☐ Other ☐																																																												
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Date: 04/19/18

Inspector: _____

Revision: 3

Job No: 171017

Serial No/Batch: S062761

Part: 648.4709

Container No: S062761

DART AEROSPACE

1270 Aberdeen Street
 Haverhill, MA 01830
 CANADA
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

☐ Misaligned/off center ☐ Turning Sequence

UP

A

SECTION A-A

UPPER END SWIVEL

LOWER END

SWA10A-500

SWA10A-600

DETAIL B

SCALE 2:3

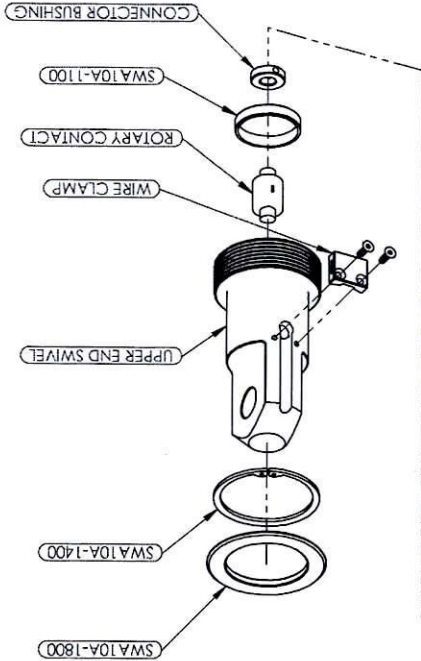
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NOTES:

1. FOR REBUILD ONLY.

2. ALL ASSEMBLY TO BE DONE IN ACCORDANCE WITH SWA SWIRVEL MANUAL.

3. 8 WIRE STRIP OUTER JACKET & DOUBLE LAYER HEAT SHRINK.



TITLE		DRAW NO.		SWA10A SWIVEL		SWA10A		REV		3	
PART		ANNOFAC									
UNLESS OTHERWISE SPECIFIED		FRACTIONS ARE IN INCHES		XXX = .005		ANGLES ±.01		SURFACES ±.125		BREAK ALL SHARP EDGES	
FINISH		SPEC.		GILBERT		D.D. 04/18/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING		D.D. ±.02 ON DIA.	
CHECKED:		APPROVED:		JL 05/05/2017		3. ASME Y14.5M 2009		AND FOR TOL PER		USE ON MODEL	
DATE		11/14/2012		SHEET 1 OF 2							

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